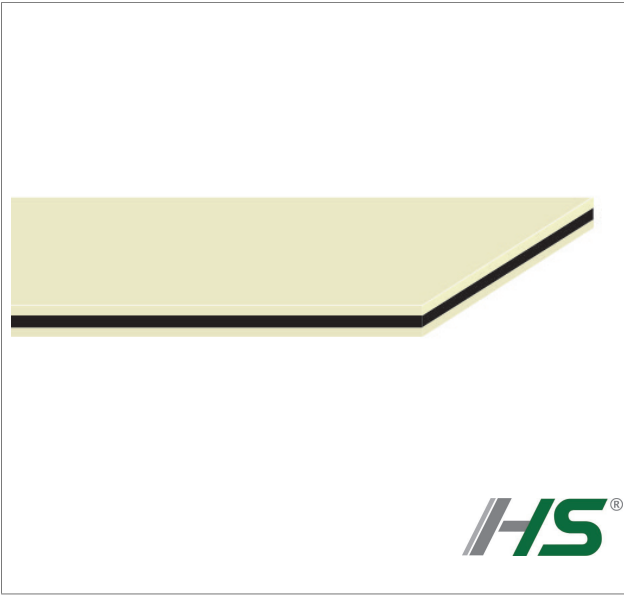


CODE	CG327	TYPE	DG1/30 HS Food Grade
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COMPOSITION		
Top surface	Material	Synthetic elastomer
	Finish	FL
	Colour	Ivory
	Coefficient of friction	0,7
Traction core	Material	Polyamide (PA)
Bottom surface	Material	Synthetic elastomer
	Finish	FL
	Colour	Ivory
	Coefficient of friction	0,7




TECHNICAL SPECIFICATIONS			
Total thickness	3.00 mm	0.12 in.	
Weight	3.40 kg/m ²	0.69 lbs./sq.ft	
Minimum pulley diameter ⁽¹⁾	30 mm	1.2 in.	
<small>(1) The above mentioned values depend on running speed</small>			
Pull for 1% elongation	5.0 N/mm	29 lbs./in.	
Tensile strength	300 N/mm	1713 lbs./in.	
Temperature resistance ⁽²⁾	min.	-20 °C	-4 °F
	max	100 °C	212 °F
<small>(2) Use of the belt with limit values may reduce its life</small>			
Humidity influence	yes		
Permanent antistatic dynamically (UNI EN ISO 21179)	yes		
Both sides can be used for power transmission	yes		

- | FEATURES |
|--|
| - High resistance to abrasion |
| - Outstanding flexibility |
| - Excellent coefficient to friction and performance maintenance over time |
| - Excellent resilience in the joining |
| - Excellent creep recovery of all strains to which it undergoes during particularly hard processing cycles |

SUITABLE FOR	
Box folding industry:	folder-gluers
Paper industry:	tube winders

COMPLIANCES
REACH EC 1907/2006 Regulation and Amendments
EC 1935/2004 Regulation and Amendments
EC 2023/2006 Regulation and Amendments
DM 21/03/73



NOTES

Issue: 18/12/2018 Last Update: 29-10-2019

DISCLAIMER
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FLAT TRANSMISSION BELTS

JOINING DATA SHEET

CODE **CG327**

TYPE

DG1/30 HS Food Grade

• Recommended joining procedure

SKIVED JOINT '1'



Check our general catalogue to get further info on CHIORINO joining methods.

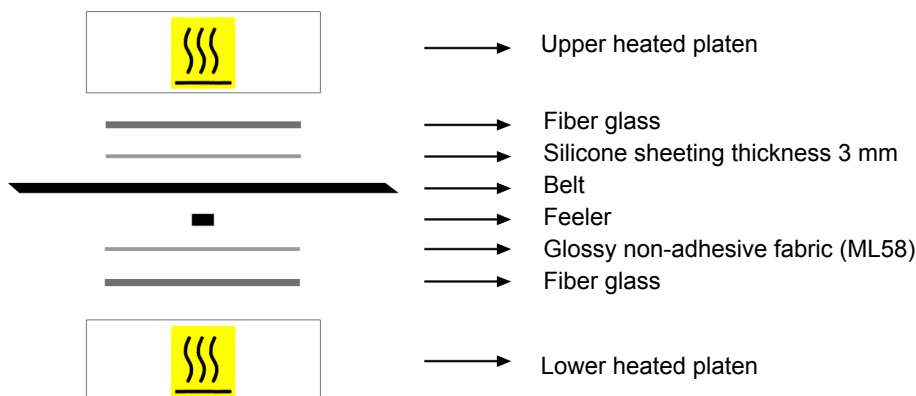
• Skiving instructions

Squirer	Belt thickness mm	Length mm	Straight/ diagonal cut	Cam/ wedge number	Pulley				Top cover			
					T mm	B mm	Thickness adjustment	End stop switch of working plate	T mm	B mm	Thickness adjustment	End stop switch of working plate
B600 A	3	60	Diagonal	5-28	---	---	---	---	---	-10	18,20	---
B300 SA	3	60	Diagonal	5-28	---	---	---	---	---	-10	11-12	---

• Guide to the use of adhesives

Apply the K cement on the polyamide part of the splices.
Apply the H primer and then the B cement on the four elastomer parts of the two splices.
Let dry for 5 minutes, then match the belt ends, paying attention to align properly.
Press according to the instructions shown.
To ensure best joint life it is advisable not to run or tension the belt for 24 hours.

• Layout of components



Press settings	
Upper platen temperature	130 °C
Lower platen temperature	130 °C
Curing time in press	20 min.
Driving torque	30 N/m
Cooling time: it is recommended to remove the belt from the press once a temperature of 60/70 degrees C is reached.	

• Notes

Check the set temperature by means of a **feeler** ensuring $120 \pm 5^\circ\text{C}$ is reached on the platen that is in contact with the lower side of the belt.

Note: the feeler must be placed on a fill-in piece and not on the product joint. The procedure of checking the temperatures must be carried out and re-checked at least once a week.

Issue: 19-12-2018

Last Update: 19-12-2018

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