

CONVEYOR AND PROCESS BELTS
TECHNICAL DATA SHEET
CODE NA1608
TYPE
3M18 U0-V-U30 VL N
COMPOSITION

Conveying surface	Material	Polyurethane (TPU)		
	Thickness	3.00	mm	0.118 in.
	Surface pattern	VL		
	Colour	Black		
	Coefficient of friction	LF		
Textile carcass	Material	Polyester (PET)		
	Plies no.	3		
	Weft type	Rigid		
Driving surface	Material	Fabric with polyurethane (TPU) impregnation		
	Thickness	---	mm	--- in.
	Surface pattern	Fabric		
	Colour	Grey		

TECHNICAL SPECIFICATIONS

Total thickness	6.00	mm	0.24	in.	
Weight	6.80	kg/m ²	1.39	lbs./sq.ft	
Elongation at 1%	18	N/mm	103.0	lbs./in.	
Max. admissible pull	36	N/mm	206.0	lbs./in.	
Temperature resistance ⁽¹⁾	min.	-10	°C	14	°F
	max.	60	°C	140	°F

⁽¹⁾ Use of the belt with limit values may reduce its life.

 Minimum radius / diameter ⁽²⁾

■ Knife edge minimum radius	no
■ Bending roller min. diameter	120 mm 4.72 in.
■ Counter-bending roller min. diameter	300 mm 11.81 in.

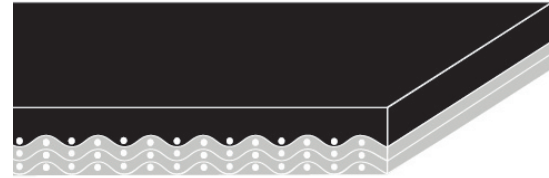
⁽²⁾ The above mentioned values depend on the type of CHIORINO joint recommended

Coefficient of friction on driving surface

■ Raw steel sheet	0.20 [-]
■ Laminated plastic/wood	0.25 [-]
■ Steel roller	0.20 [-]
■ Rubberized roller	0.30 [-]

Max. production width 2000 mm 79 in.

SUITABLE FOR

 Punchers
 Recycling

FEATURES

Humidity influence	no
Suitable to metal detector	yes
Permanent antistatic dynamically (UNI EN ISO 21179)	no
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	no
Troughed conveying	no
Swan neck conveying	yes
Inclined conveying	no
Accumulators belts	no
Curved conveyor	no
Chemical resistances link	5

COMPLIANCES

 REACH EC 1907/2006 Regulation and Amendments
 FDA (Food and Drug Administration)

NOTES

Issue: 04-10-2020

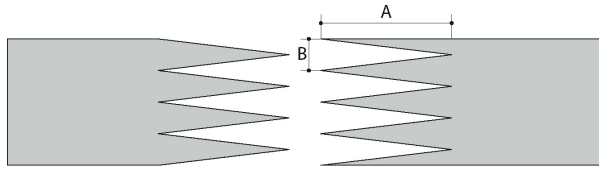
Last Update: 29-03-2021

DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.

CODE **NA1608** TYPE **3M18 U0-V-U30 VL N**

Recommended joining procedure **SINGLE Z - 80 x 20 mm**



A	80 mm
B	20 mm

Other joining methods can be used:

- DOUBLE Z - 50 x 12 mm
- SKIVED JOINT '1'

Check our general catalogue to get further info on CHIORINO joining methods.

• Pressing

Heating press **P \ PL \ PLS**

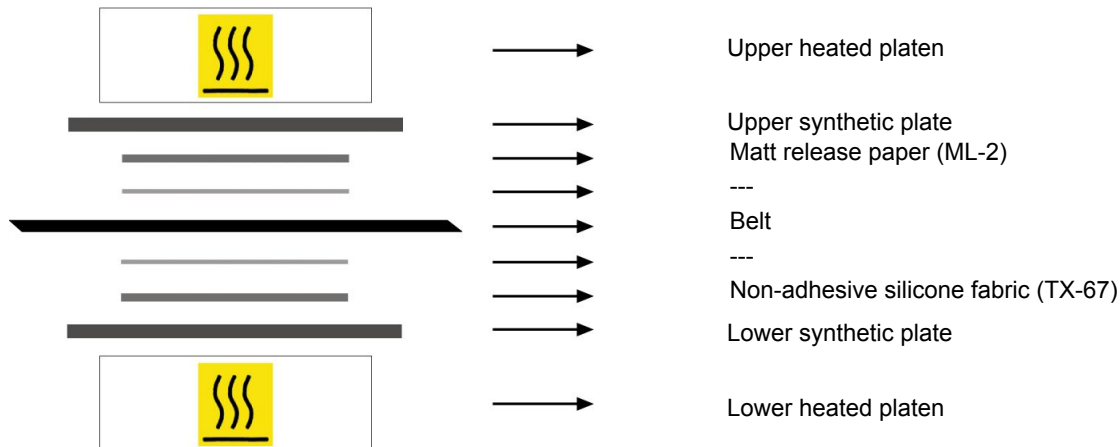
Press settings	
Upper platen temperature	172 °C
Lower platen temperature	175 °C
Temperature gauge setting	0 °C
Curing time in press	3 min.
Pressure	1,75 bar
Film	none
Cement	---

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



2. Allow the cooling cycle to be completed before removing the belt from the press.
3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.

• Layout of components



• Notes

Fix the fingers using the adhesive tape type AC401

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